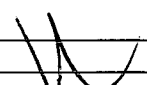
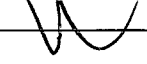


Date: Wednesday, 19/03/2008 2:10:06 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350-591-122
Job Number : 38116	
Estimate Number : 10804	
P.O. Number :	Part Number : D350591122
This Issue : 19/03/2008 S.O. No. :	Drawing Number : R08-020
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By : 	Due Date : 26/03/2008 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2.0

D350591122

Heli-Access-Step RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Heli-Access-Step RH
 Original B28760 @ CHG003

3.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Clean and touch up step with white Imron as required.

~~re powder coat:~~~~1x D2230-1 B28902~~~~1x D2230-3 B29646~~

Scrap: Destroy step

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5.0

PACKAGING1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick the following:

Date: Wednesday, 19/03/2008 2:10:06 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-591-122

Job Number: 38116

Part Number: D350591122

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2856400

Abrasion Strip



Comment: Qty.: 0.6000 f(s)/Unit Total : 0.6000 f(s)

Pick:

Packing KitQty Part Number Description Batch
1 D2856-400 7.20" Abrasion Strip

7.0

AN337A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch
2 AN3-37A Bolt

8.0

AN413A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch
3 AN4-13a Bolt

9.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch
4 AN960JD10 Washer

10.0

AN960JD416

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch
6 AN960JD416 Washer

11.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch
2 MS21042L3 Nut (or -3)

Date: Wednesday, 19/03/2008 2:10:06 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350-591-122

Job Number: 38116

Part Number: D350591122

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

MS21042L4

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Packing KitQty Part Number Description Batch

3 MS21042L4 Nut (or -4)

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-591-122 @ CHG003

Location:

PPP Rev:

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 126103/26

Job Completion



Handwritten: 126103/26